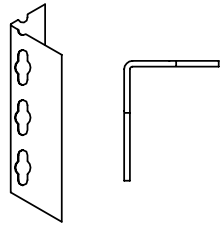
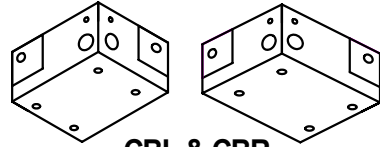


CASTER / BRACKET / UPRIGHT INSTALLATION INSTRUCTIONS

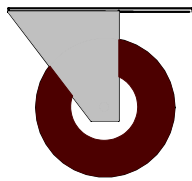
FRAMING - COMPONENT PARTS



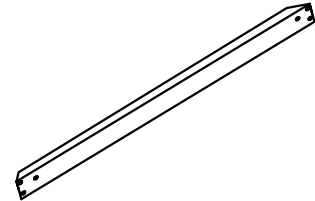
HAU (HEIGHT IN FEET)
HVY ANGLE UPRIGHT



CBL & CBR
CASTER BRACKETS
LEFT & RIGHT
5/16" HEXHEAD CAP SCREW
W/ NUTS AND LOCK WASHER
AND 1/4" PHILLIPS HEAD
BOLT AND NUT

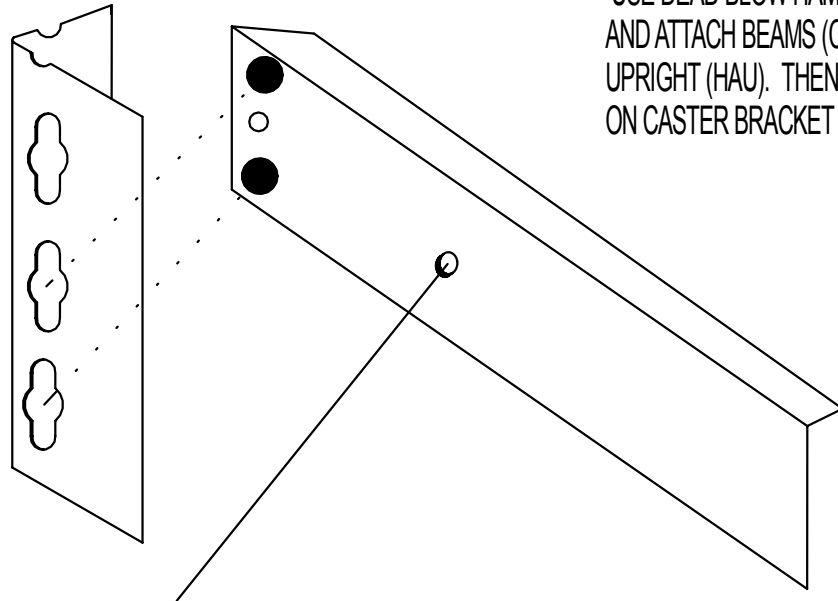


CR1.5X5 & CS1.5X5
RIGID & SWIVEL CASTERS
5/16" HEXHEAD CAP SCREW
W/ NUTS AND LOCK WASHER



CBDR (LENGTH IN INCHES)
CASTER BRACKET DBL RIVET BEAM

STEP 1 OF 3: ASSEMBLE RIVET UNIT WITH CASTER BEAMS (CBDR) AS BOTTOM SHELF



USE DEAD BLOW HAMMER
AND ATTACH BEAMS (CBDR) TO
UPRIGHT (HAU). THEN PLACE
ON CASTER BRACKET

NOTE: CASTER BRACKET BEAMS HAVE AN EXTRA
HOLE DRILLED FOR CASTER ASSEMBLY

ALLSTOR